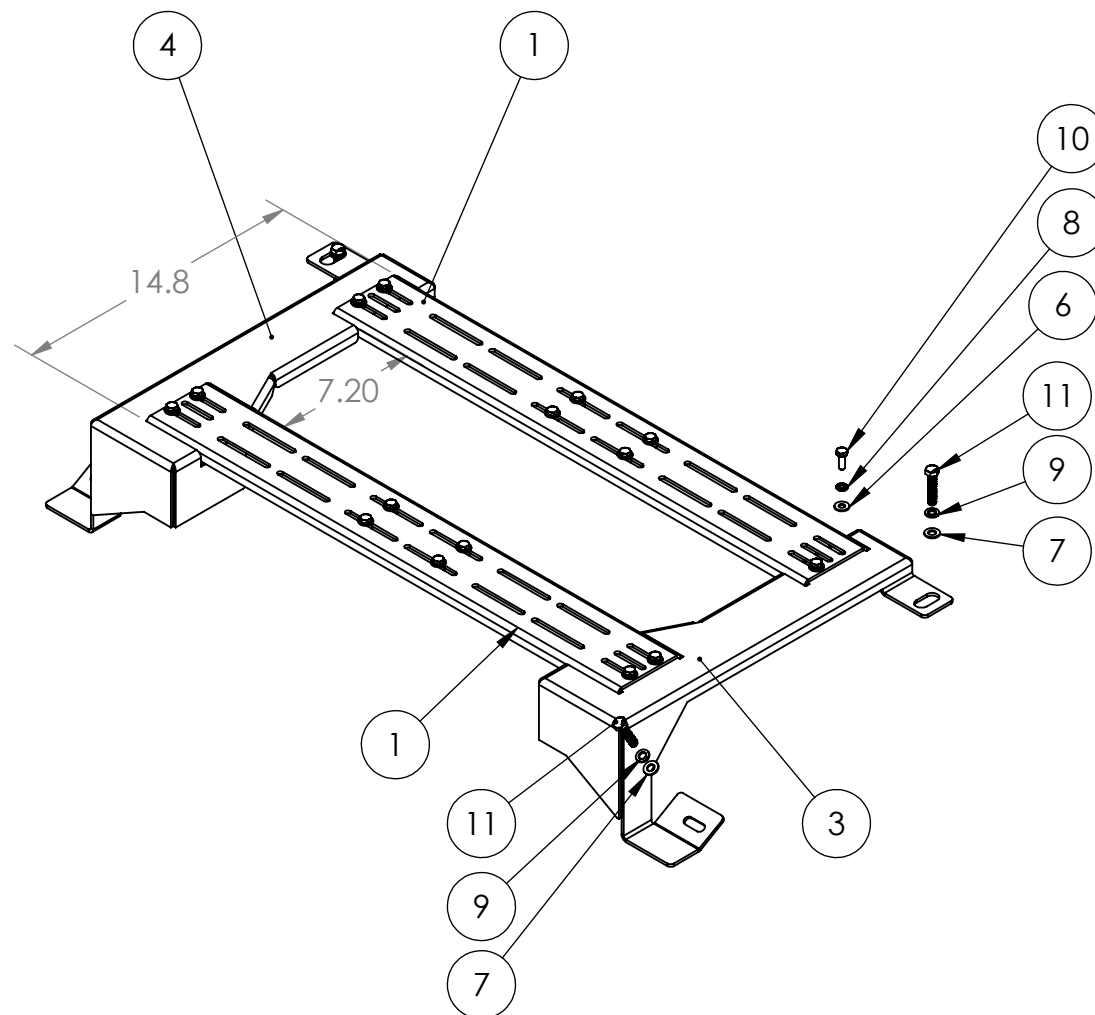


INSTALLATION INSTRUCTIONS

1. REMOVE ANY OBSTRUCTIONS IN THE MIDDLE OF THE VEHICLE.
2. REMOVE PASSENGER AND DRIVER SEAT INBOARD SEAT BOLTS USING AN INVERTED TORX BIT.
3. PLACE BASE BRACKETS (3) (4) UNDER SEAT BRACKETS. INSTALL SUPPLIED LONGER SEAT BOLTS (11) (9) (7)
4. POSITION BRACKETS OVER THE MOUNTING HOLES IN (3) (4). ATTACH WITH EIGHT (8) BOLTS (10), LOCK WASHERS (8) AND FLAT WASHERS (6) AND HAND TIGHTEN.
5. MAKE SURE EVERYTHING IS ALIGNED AND POSITIONED PROPERLY AND THEN FULLY TIGHTEN ALL HARDWARE. USE THE MANUFACTURERS TORQUE SPECIFICATIONS ON THE SEAT BOLTS.



ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	2	10-007330	BRACKET, CENTER, HUMP
3	1	CM007257-DS	BRKT, TMW BASE , M2 FREIGHTLINER
4	1	CM007257-PS	BRKT, HDM BASE, M2 FREIGHTLINER
5	8	GSM30023	NUT 1/4-20 HEX FLANGE SERRATED ZP, BLK
6	16	GSM31005	WASHER, 1/4 FLAT ZP, BLACK
7	4	GSM31006	WASHER, 5/16" FLAT, SAE ZP
8	8	GSM31026	WASHER 1/4 LOCK ZP BLK
9	4	GSM31027	WASHER, 5/16" LOCK, ZP
10	16	GSM33001	SCREW 1/4-20 x 3/4" HHCS ZP BLK
11	4	GSM33725	M8 X 40mm lg HHCS

PROJECT #	REV.	DESCRIPTION
2089	5-18	RELEASED TO PRODUCTION

HAVIS HAVIS, INC.		75 JACKSONVILLE RD. WARMINSTER, PA. 18974 1-800-524-9900
TITLE: INSTALLATION INSTRUCTIONS FREIGHTLINER 2012+		
DO NOT SCALE DRAWING		
SIZE A	DWG. NO. C-M-39-INST	REV 5-18
WEIGHT (LB): 18.74	SCALE: 1:12	SHEET 1 OF 1